



HYLEX® P1025L

Ravago Manufacturing Americas - Polycarbonate

Monday, November 4, 2019

General Information

Product Description

Polycarbonate, High Flow

General

Material Status	• Commercial: Active
Availability	• North America
Features	• High Flow
RoHS Compliance	• RoHS Compliant
Automotive Specifications	• CHRYSLER MS-DB-145 CPN1829 Color: Black
UL File Number	• E157012

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Mass-Flow Rate (300°C/1.2 kg)	25	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	0.50 to 0.70	%	ISO 294-4
Water Absorption (24 hr)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	8700	psi	ISO 527-2
Tensile Strain (Break)	120	%	ISO 527-2
Flexural Modulus	335000	psi	ISO 178
Flexural Stress	13200	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	22	ft-lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (66 psi, Unannealed)	270	°F	ISO 75-2/B
Heat Deflection Temperature (264 psi, Unannealed)	261	°F	ISO 75-2/A

Notes

¹ Typical properties: these are not to be construed as specifications.